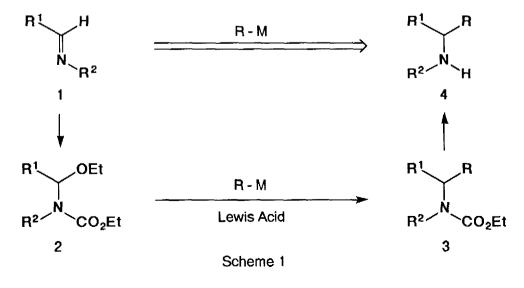
## THE ALKYLATION OF α-ETHOXYCARBAMATES WITH ORGANO-LEAD, -ZINC, AND -COPPER REAGENTS. HIGH CRAM SELECTIVITY AND FORMAL NONBASIC ALKYLATION OF IMINES

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Summary: The alkylation of  $\alpha$ -ethoxycarbamates is accomplished with organo-lead, -zinc, and -copper reagents in the presence of Lewis acids. The reaction proceeds with high diastereoselectivity in good to high yields.

The alkylation of imines 1 with ordinary organometallic reagents does not proceed in high yield. Most of basic organometallic compounds like Grignard and organolithium reagents abstract  $\alpha$ -hydrogen of the imines, and thus the alkylation is frequently accompanied by a number of side reactions.<sup>1</sup> To overcome this difficulty, Wada, Akiba, and their coworkers have employed RCu-BF<sub>3</sub>, R<sub>2</sub>CuLi-BF<sub>3</sub>, RLi-CeCl<sub>3</sub>, and RMgBr-CeCl<sub>3</sub>.<sup>2</sup> We report an alternative way to solve this problem (Scheme 1); (1) imines 1 are easily converted to  $\alpha$ -ethoxycarbamates 2; (2) treatment of 2 with alkyl-lead, -zinc, and -cuprate compounds in the presence of Lewis acids gives the desired alkylation derivatives 3 in good yields; (3) deprotection of the ethoxycarbonyl group with TMSI<sup>3</sup> produces 4 in very high yields. The alkylation of  $\alpha$ -ethoxycarbamates proceeds in higher yields than the alkylation of imines themselves, but more importantly very high 1,2-asymmetric induction is accomplished by the present procedure.

The results on the alkylation of 5 with organo-leads, -zincs, and -cuprates in the presence of Lewis acids are summarized in Table 1.  $\alpha$ -Ethoxycarbamates 5 were prepared in high yields from the corresponding imines



according to the literature.<sup>4a</sup> We examined the alkylation of 5a with various organometallic reagents (eq 1). Although it has been reported that methyl and cyclohexyl Grignard reagents alkylate the  $\alpha$ -alkoxycarbamate which has a hydrogen on the nitrogen atom (R<sup>2</sup>=H in 2),<sup>5</sup> the reaction of 5a with n-BuMgBr alone did not give the desired

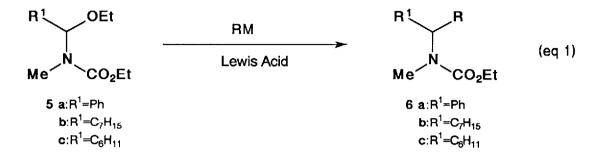


Table 1.	Reaction of 5	with Or	dano-Pb.	-Zn.	and -Cu Compounds. <sup>a</sup>

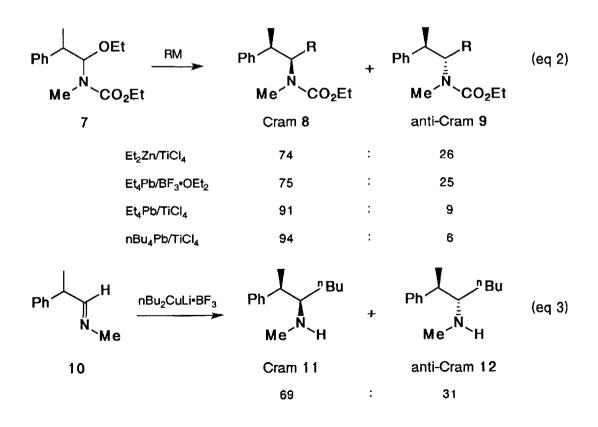
entry	5	RM (equiv)	temp (°C)	yield of 6 (%)
1	5a	Et <sub>4</sub> Pb(1.2)/TiCl <sub>4</sub>	-78 0	64
2	5a	Et₄Pb(2.0)/TiCl₄	-78 → rt	88
3	5a	<sup>n</sup> Bu <sub>4</sub> Pb(2.0)/TiCl <sub>4</sub>	-78 rt	70
4	5a	Et <sub>2</sub> Zn(1.2)/TiCl <sub>4</sub>	-78> 0	72
5	5b	Et <sub>4</sub> Pb(2.0)/TiCl <sub>4</sub>	-78 <del></del> rt	82
6	5b	Et <sub>2</sub> Zn(1.2)/TiCl <sub>4</sub>	-78 0	90
7	5b	<sup>n</sup> Bu <sub>2</sub> CuLi•BF <sub>3</sub> (2.0) <sup>b</sup>	-78 → rt	88
8	5c	Et <sub>4</sub> Pb(2.0)/TiCl <sub>4</sub>	-78 0	47
9	5c	Et <sub>4</sub> Pb(3.0)/TiCl <sub>4</sub>	-78 0	60

<sup>a</sup>To a solution of 5 (1.0 or 0.5 mmol) in  $CH_2Cl_2$  was added at -78°C a solution of TiCl<sub>4</sub> in  $CH_2Cl_2$  (1M, 1.2 equiv) except where otherwise indicated, and then the organometallic reagents were added. The reaction was gradually warmed to either room temperature (rt) or 0°C, and then quenched with sat. NaHCO<sub>3</sub> aq. solution. The product was isolated through a silica gel column chromatography. In entry 3, a column chromatography on alumina was used. <sup>b</sup>Instead of TiCl<sub>4</sub>, BF<sub>3</sub>+OEt<sub>2</sub> was used to generate the acyliminium ion.

alkylation product. Lewis acid mediated reactions with Grignard and organolithium reagents, n-BuMgBr/TiCl<sub>4</sub> and n-BuLi/TiCl<sub>4</sub>, also resulted in failure. Fortunately, however, the reactions with R<sub>4</sub>Pb/TiCl<sub>4</sub><sup>6</sup> and Et<sub>2</sub>Zn/TiCl<sub>4</sub> afforded **6a** in good yields (entries 1-4). The corresponding aldimine did not undergo alkylation with these reagents, suggesting that the intermediate acyliminium ion generated from 5a is more electrophilic than the aldimine-TiCl<sub>4</sub> complex. The  $\alpha$ -cthoxycarbamate 5b having hydrogens alpha to the ethoxy group also reacted smoothly with Et<sub>4</sub>Pb/TiCl<sub>4</sub> and Et<sub>2</sub>Zn/TiCl<sub>4</sub> to give **6b** in high yields (entries 5 and 6). The cuprate-BF<sub>3</sub> mediated alkylation of 5b afforded **6b** similarly (entry 7). The alkylation of sterically hindered 5c was somewhat sluggish even with Et<sub>4</sub>Pb/TiCl<sub>4</sub> (entries 8 and 9).

It is well known that treatment of  $\alpha$ -alkoxycarbamates with Lewis acids produces acyliminium ions,<sup>7</sup> which react with organometallic compounds <u>having easily transferable functional groups</u> such as allylsilanes,<sup>4b,4c,5</sup> propargylsilanes,<sup>4a,b</sup> silyl enol ethers,<sup>4d</sup> acetylenyl silanes,<sup>5</sup> and  $\gamma$ -oxygenated allylic tin.<sup>4e</sup> The alkyl transfer with R<sub>3</sub>Al is limited to methylidene acyl iminium ions (R<sup>1</sup>=H in 2).<sup>8</sup> Although it is reported that BuMgBr/cat BF<sub>3</sub>•OEt<sub>2</sub> reagent alkylates a certain  $\alpha$ -methoxycarbamate,<sup>4d</sup> this reagent system does not work in our substrates. Consequently, R<sub>4</sub>Pb/TiCl<sub>4</sub> and R<sub>2</sub>Zn/TiCl<sub>4</sub> are reagents of choice for the alkylation of acyliminium ions.

Next, we investigated 1,2-asymmetric induction in the alkylation of 7 (eq 2). The reaction with Et<sub>2</sub>Zn/TiCl<sub>4</sub> gave a mixture of Cram 8 and anti-Cram 9 in a ratio of 74:26 in 50% yield. Et<sub>4</sub>Pb/BF<sub>3</sub> produced similar



diastereoselectivity (8:9=75:25 in 56% yield), whereas high Cram selectivity was accomplished with Et<sub>4</sub>Pb/TiCl<sub>4</sub>; 8:9=91:9 in 50% yield. Similarly, n-Bu<sub>4</sub>Pb/TiCl<sub>4</sub> produced very high diastereoselectivity. Treatment of 7 with n-Bu<sub>2</sub>CuLi•BF<sub>3</sub> induced the elimination of ethanol, giving the corresponding enamine derivative. As shown in eq 3, the alkylation of imine 10 with n-Bu<sub>2</sub>CuLi•BF<sub>3</sub> gave a 69:31 mixture of 11 and 12. The carbamates 8 and 9 were transformed into the amines 11 and 12 in essentially quantitative yield upon treatment with TMSI.<sup>3</sup>

In conclusion, introduction of alkyl groups to the  $\alpha$ -position of  $\alpha$ -alkoxycarbamates 2 has become feasible with R<sub>4</sub>Pb/Lewis acid or R<sub>2</sub>Zn/Lewis acid. Further, it is revealed that R<sub>4</sub>Pb/TiCl<sub>4</sub> is a useful reagent for high 1,2asymmetric induction of certain  $\alpha$ -alkoxycarbamate, as well as of an aldehyde.<sup>6</sup> We are now in a position to convert 1 into 4 via the  $\alpha$ -alkoxycarbamate route.

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